## AQUEOUS VETS® PROVIDES THEBEST VALUE City of Stuart Installs 4 MGD Ion Exchange System to Address PFAS Contamination

## Aqual

## BACKGROUND

In May 2016, the EPA issued a health advisory lowering the admissible levels of PFAS (PFOA/PFOS) in drinking water to 70 parts per trillion (ppt). The City of Stuart, Florida had their wells tested and several were found with levels as high as 180-300 ppt. This was primarily attributed to fire-suppressant foam used during firefighter training up until 2002.

Pilot testing was performed using both granular activated carbon (GAC) and ion exchange (IX), to remove PFAS to below non-detect levels from all wells. Due to total organic carbon (TOC) levels in the water above 8-12 ppm, the IX resin was determined to provide lower potential costs vs. GAC. Based on this pilot, Kimley Horn designed a treatment system using IX resin.


## PROJECT DETAILS

In August of 2018, the City solicited proposals to expand their treatment process by adding two new pumps, prefiltration, and two IX resin systems capable of 4 MGD. It was determined that Aqueous Vets ${ }^{\circledR}\left(\mathrm{AV}^{\ominus}\right)$ provided the best value by offering the IX systems, and the installation of the systems.

PROJECT LOCATION
Stuart, FL

PROJECT TYPE
Design, Manufacture, Install

PROJECT TIMEFRAME
Oct. 2018 - May 2019

PROJECT PHASE
Complete

AV ${ }^{\ominus}$ SCOPE OF WORK
\$600,000

GENERAL CONTRACTOR
Lawrence Lee
Construction, Inc.

END USER
City of Stuart, Florida
DESIGN ENGINEER
Kimley Horn


| KEY SYSTEM DESIGN \& OPERATIONAL PARAMETERS | VALUE |
| :--- | :---: |
| Number of Systems/Vessels per System | $2 / 2$ |
| Operating Configuration | Parallel/Lead-Lag |
| Media Capacity/Volume per Vessel | $565 \mathrm{ft}^{3}$ |
| Media Type | Ion Exchange Resin |
| Design Flow Rates WTP/per System | $4 \mathrm{MGD} / 1,400 \mathrm{gpm}$ |
| Hydraulic Loading | $12.4 \mathrm{gpm} / \mathrm{ft}^{2}$ |
| Empty Bed Contact Time per Vessel | 3 Minutes |
| Underdrain | Septa/External Ring Header |
| Overall System Height to Top of Pipe | $15^{\prime}-10^{\prime \prime}$ |

AqueoUSvers'

